



AMTROL INC.



EXTROL EXPANSION TANKS

For Closed Hydronic Heating & Chilled Water Systems

MADE IN USA SINCE 1954

AMTROL Quality Expansion Tanks

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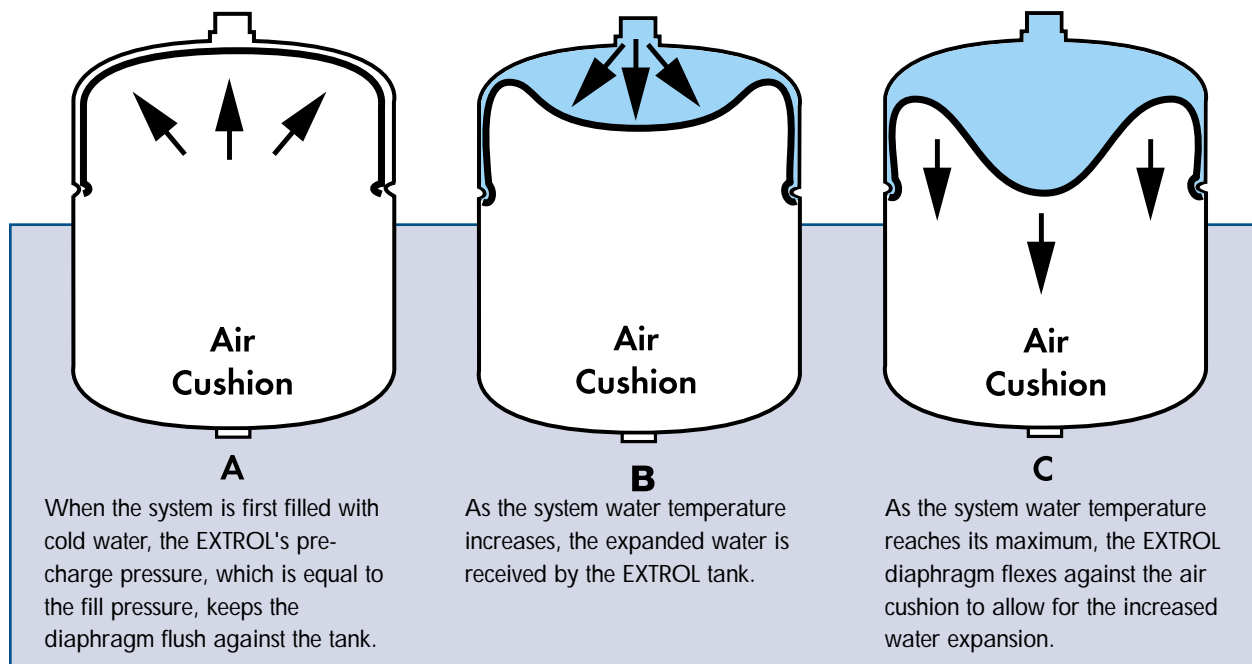
AMTROL Quality Expansion Tanks

AMTROL designed and patented the first EXTROL expansion tank in 1954, redefining hydronic heating systems. For over four decades our unique pre-pressurized, diaphragm design EXTROL has been the world's leading expansion tank. EXTROL was designed to control system pressure, and help reduce energy consumption of heating and circulating operations.

The AMTROL Advantage

- AMTROL and its subsidiaries offer a complete line of quality engineered products for heating and water systems throughout the world.
- ISO 9001 Certification reflects AMTROL's worldwide vision and commitment to excellence.
- Full technical support is available at 401-535-1216.

How AMTROL Expansion Tanks Work



The EXTROL System

AMTROL EXTROL System Advantages

- AMTROL American Air Vent Model 700-C eliminates system air

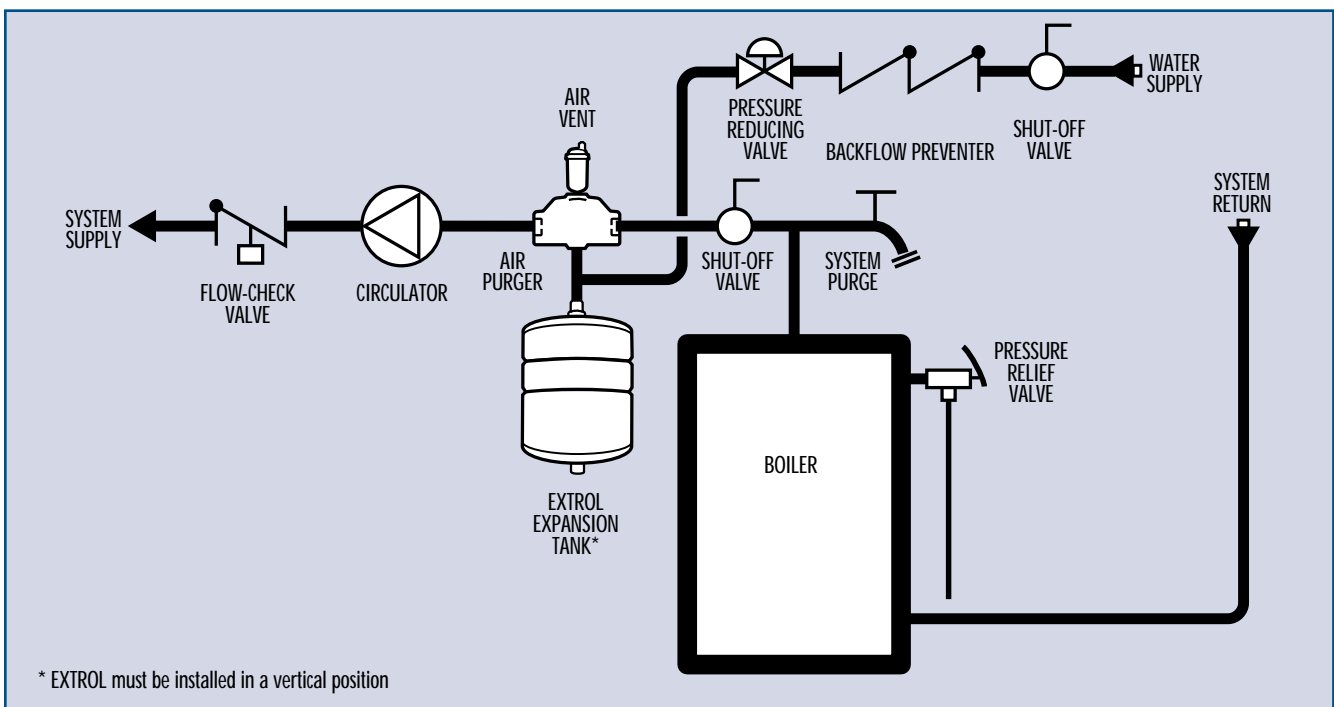


- Provides separation of system water from air cushion
- Controls system pressure
- Butyl diaphragm for superior air retention — 9 times better than natural rubber
- No routine maintenance necessary

- AMTROL American 440 Series Air Purger separates air from water
- Provides permanent point of pressure reference at the system connection
- Water-tight reservoir for expanded water
- Butyl diaphragm
- Deep drawn steel tank
- Air-tight air cushion—factory pre-charged and 100% tested

Typical Installation of Residential Models

(The EXTROL is for use only in closed hydronic heating systems and chilled non-potable water systems.)



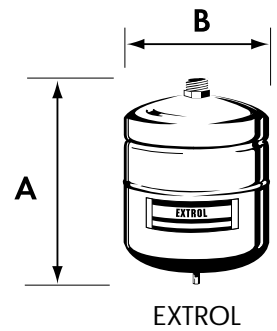
* EXTROL must be installed in a vertical position

Residential Models and Packages



EXTROL

- Factory pre-charged to 12 psig
- Pre-charge should be adjusted to equal minimum operating pressure at tank location
- Maximum working pressure: 100 psig
- Maximum operating temperature: 240°F
- For Radiant Systems with Oxygen Barrier Tubing only



EXTROL Specifications

Model Number	Tank Volume Gallons	Max. Accept. Volume Gallons	A Height Inches	B Diameter Inches	System Conn. NPTM	Shipping Weight lbs.
15	2.0	0.9	12 5/8	8	1/2	5
30	4.4	2.5	15 1/2	11	1/2	9
60	7.6	2.5	23	11	1/2	14
90	14.0	11.3	21	15 3/8	1/2	23

EXTROL Combination Packages

Model Number	Extrol Model	Purger Model	Vent Model	Ship. Wt. lbs.
1500/1 or 1 1/4	15	443 or 444	700-C	9
3000/1 or 1 1/4	30	443 or 444	700-C	14
6000/1 1/4	60	444	700-C	19
6000/1 1/2	60	445	700-C	19



EXTROL Package



Therm-X-Trol®

- Pre-charge should be adjusted to equal system fill pressure
- Brass fitting Polypropylene Liner for corrosion resistance
- Maximum working pressure: 150 psig
- Maximum operating temperature: 200°F
- For Radiant Systems without Oxygen Barrier Tubing

Therm-X-Trol® Tanks for Radiant Systems

Model Number	Tank Volume Gallons	Max. Accept. Volume Gallons	A Height Inches	B Diameter Inches	System Conn. NPTM	Shipping Weight lbs.
ST5	2.0	0.9	12 5/8	8	3/4	5
ST12	4.4	3.2	15 1/2	11	3/4	9

Radiant Quick Sizing Guide (Water)

Maximum System Tubing (In Feet)		
3/8" I.D.	1/2" I.D.	5/8" I.D.
18,000	8,000	6,000
40,000	18,000	13,000

For systems with Glycol Solution, divide maximum feet by 3.
Based on system temperature range = 50° F - 120° F.
System pressure range = 12-30 psi.

Sizing the EXTROL

Sizing Based on BTU's

Boiler Net Output in 1000'S of BTU/Hr.	TYPE OF RADIATION			
	Finned Tube Baseboard or Radiant Panel	Convectors or Unit Heaters	Radiators Cast Iron	Baseboard Cast Iron
25	15	15	15	15
50	15	15	30	30
75	30	30	30	60
100	30	30	60	60
125	30	60	60	90
150	30	60	90	90
175	60	60	SX-30V	SX-30V
200	60	60	SX-30V	SX-30V
250	60	90	SX-30V	SX-40V
300	90	SX-30V	SX-30V	SX-40V
350	SX-30V	SX-30V	SX-40V	SX-60V
400	SX-30V	SX-40V	SX-40V	SX-60V

Sizing based on: • Fill Pressure 12 psig • Relief Pressure 30 psig • Average System Temp. 200°F
• System filled with water • Consult factory for compatibility and sizing for other fluids.

Sizing Based on Maximum System Temperature

Max. System Temp. °F	System Water Content in Gallons			
	Model 15	Model 30	Model 60	Model 90
100	125	275	417	876
110	93	205	311	653
120	72	158	239	502
130	58	128	194	407
140	48	105	160	336
150	40	89	134	282
160	34	76	115	241
170	30	65	99	208
180	26	57	87	182
190	23	51	77	161
200	20	45	68	143
210	18	40	61	129
220	17	37	55	116
230	15	33	50	106
240	14	30	46	96

Sizing by system temp. based on: • Max. Operating Temperature 240°F • Fill Pressure 12 psig
• Relief Pressure 30 psig • Water Fill Temperature 40°F

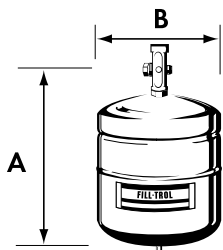
The Fill-Trol System - Expansion Control with Automatic Fill Feature

The AMTROL Fill-Trol® system consists of a specially adapted Extrol pre-pressurized, diaphragm-type expansion tank, and the Fill-Trol — a specially designed automatic pressure reducing fill valve.

- Provides accurate system make up
- Eliminates need for a separate automatic fill valve
- Fully adjustable up to a maximum working pressure of 100 psig
- Factory pre-charged to 12 psig



Fill-Trol Specifications



Model Number	Tank Volume Gallons	Max. Accept. Volume Gallons	A Height Inches	B Diameter Inches	System Conn. NPTF	Shipping Weight lbs.
109	2.0	0.9	14 3/4	8	1/2	6
110	4.4	2.5	17 3/8	11	1/2	10
111	7.6	2.5	24 5/8	11	1/2	15
112	14.0	11.3	23	15 3/8	1/2	24

Note: a standard Extrol tank is not interchangeable with a Fill-Trol tank.

To use either sizing chart on page 4 for selection, 109 Fill-Trol is equivalent to #15 Extrol, 110 Fill-Trol is equivalent to #30 Extrol, 111 Fill-Trol is equivalent to #60 Extrol and 112 Fill-Trol is equivalent to #90 Extrol.



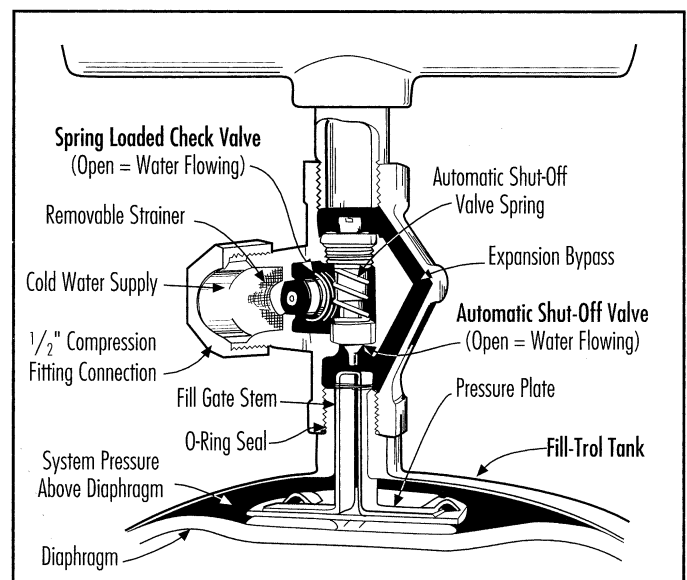
Fill-Trol Combination Packages

Model Number	Fill-Trol Model	Purger Model	Vent Model	Shipping Weight (lbs.)
109-P/1 or 1 1/4	109	443 or 444	700-C	10
110-P/1 or 1 1/4	110	443 or 444	700-C	14
111-P/1 1/4	111	444	700-C	18

How the Fill-Trol System Works

Water enters the Fill-Trol valve (see diagram), pushing open the Check Valve, and flows into the heating system. The Automatic Shut-Off Valve is kept open by the diaphragm pressing against the pressure plate, raising the stem of the fill gate, which compresses the automatic shut-off valve spring. When the heating system reaches fill pressure (12 psig), the tank's diaphragm depresses and the automatic shut-off valve is closed.

Whenever system pressure falls below 12 psig, the automatic shut-off valve is pressed open by the diaphragm. Make up water flows into the system to restore pressure.



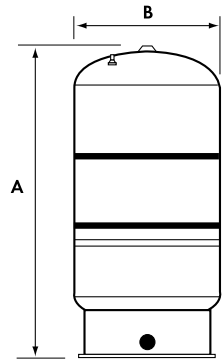
Commercial non-ASME Models



The SX Series EXTROL

- Factory pre-charged to 12 psig
- Pre-charge should be adjusted to equal minimum operating pressure at tank location
- Maximum working pressure: 100 psig
- Maximum operating temperature: 240°F

Model Number	Tank Volume Gallons	Max. Accept Volume Gallons	A Height Inches	B Diameter Inches	System Coupling Inches	Shipping Weight lbs.
SX-30V	14	11.3	24 3/4	15 3/8	1	25
SX-40V	20	11.3	32 1/2	15 3/8	1	33
SX-60V	32	11.3	47 1/2	15 3/8	1	43
SX-90V	44	34.0	36	22	1 1/4	69
SX-110V	62	34.0	46 3/4	22	1 1/4	92
SX-160V	86	46.0	47 1/4	26	1 1/4	123



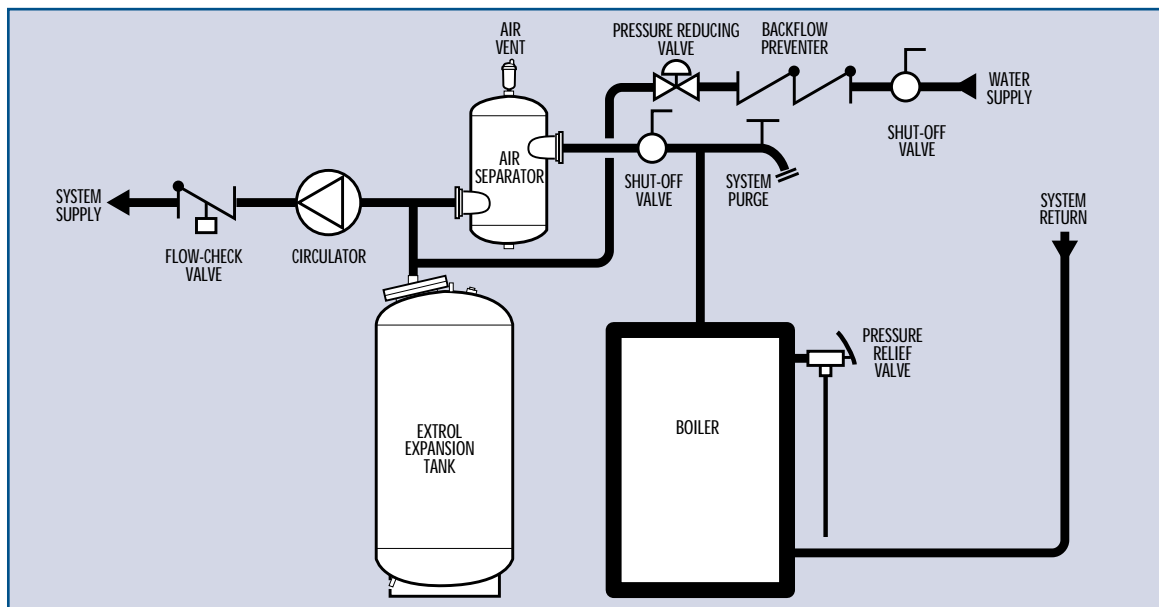
SX Series Sizing & Selection Data

BOILER	TYPE OF RADIATION AND PIPING SYSTEM			
	Finned Tube Baseboard or Radiant Panels with Series Loop System	Convectors or Unit Heaters with One Pipe System	Radiators or with One Pipe System	Radiators Cast Iron with Series Loop System
Net Output in 1000's of BTU	Use Model	Use Model	Use Model	Use Model
200	SX-30V	SX-30V	SX-30V	SX-30V
250	SX-30V	SX-30V	SX-30V	SX-40V
300	SX-30V	SX-30V	SX-40V	SX-40V
350	SX-30V	SX-30V	SX-40V	SX-60V
400	SX-30V	SX-40V	SX-60V	SX-60V
450	SX-40V	SX-60V	SX-90V	SX-90V
500	SX-40V	SX-40V	SX-60V	SX-90V
550	SX-40V	SX-60V	SX-60V	SX-90V
600	SX-40V	SX-60V	SX-90V	SX-90V
650	SX-60V	SX-60V	SX-90V	SX-90V
700	SX-60V	SX-60V	SX-90V	SX-90V

BOILER	TYPE OF RADIATION AND PIPING SYSTEM			
	Finned Tube Baseboard or Radiant Panels with Series Loop System	Convectors or Unit Heaters with One Pipe System	Radiators or with One Pipe System	Radiators Cast Iron with Series Loop System
Net Output in 1000's of BTU	Use Model	Use Model	Use Model	Use Model
750	SX-60V	SX-60V	SX-90V	SX-110V
800	SX-60V	SX-90V	SX-90V	SX-110V
850	SX-60V	SX-90V	SX-90V	SX-110V
900	SX-60V	SX-90V	SX-110V	SX-110V
950	SX-90V	SX-90V	SX-110V	SX-110V
1000	SX-90V	SX-90V	SX-110V	SX-110V
1100	SX-90V	SX-90V	SX-110V	SX-160V
1200	SX-90V	SX-90V	SX-110V	SX-160V
1300	SX-90V	SX-110V	SX-160V	SX-160V
1400	SX-110V	SX-110V	SX-160V	SX-160V
1500	SX-110V	SX-110V	SX-160V	(2)SX-110V

These recommendations are calculated on average boiler water volumes and the average water volumes of currently popular types of radiation and piping systems. The industry operating standards of 12 psig fill pressure and 30 psig relief pressure are used. For boiler sizes or operating conditions other than above, refer to page 8, or consult our technical department for recommendations.

Typical Installation of Commercial Models



Commercial ASME Models

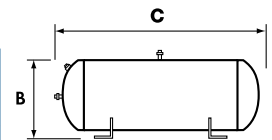
AX Series EXTROL Horizontal & Vertical Models

- Proven diaphragm design since 1954
- Designed and constructed per ASME Section VIII, Division 1 standards
- Horizontal models are available with optional saddles
- Factory pre-charged to 12 psig
- Maximum working pressure is 125 psig
- Maximum operating temperature is 240°F

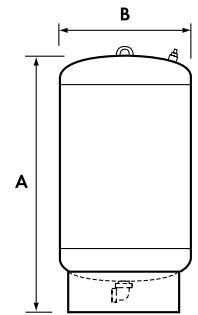


AX Series Specifications

Model Number	Tank Volume Gallons	Max. Accept. Gallons	A - Vert. Height Inches	C - Horiz. Length Inches	B Diameter Inches	System Conn. NPT	Horiz. Ship. Wt. lbs.	w/saddle Ship. Wt. lbs.	Vertical Ship. Wt. lbs.
AX-15(V)*	7.8	2.5	19 1/4	19	12	1/2	46	52	48
AX-20(V)	10.9	2.5	26	25 3/4	12	1/2	59	65	61
AX-40(V)	21.7	11.3	29 1/2	29 1/2	16 1/4	1/2	114	120	116
AX-60(V)	33.6	11.3	45 1/8	42 1/4	16 1/4	1/2	139	148	145
AX-80(V)	44.4	22.6	56	55 1/4	16 1/4	1/2	196	202	201
AX-100(V)	55.7	22.6	69	68 1/4	16 1/4	1/2	231	240	237
AX-120(V)	68.0	34.0	44 1/4	40 1/4	24	1	233	251	285
AX-144(V)	77.0	34.0	49 1/8	45 1/8	24	1	256	275	299
AX-180(V)	90.0	34.0	56 1/2	52 1/2	24	1	286	304	305
AX-200(V)	110.0	34.0	67	63	24	1	326	344	335
AX-240(V)	132.0	46.0	53 7/8	49 7/8	30	1	435	480	456
AX-260(V)	158.0	56.0	60 1/2	58 3/4	30	1 1/4	550	610	585
AX-280(V)	211.0	84.0	78 1/4	76 3/4	30	1 1/4	700	760	745



AX Horizontal Series



AX Vertical Series

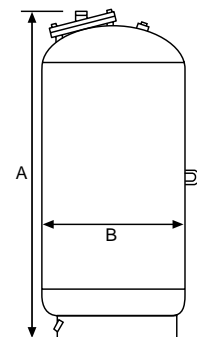
* To specify vertical models AX -15V – AX-280V, include V after the model number; other options available on horizontal models: • BullsEye Sight Glass
• Seismic Anchor Brackets

L Series EXTROL



- Replaceable bladder design
- Designed and constructed per ASME Section VIII, Division 1 standards
- Free standing on integral floor stands
- Easily installed
- Factory pre-charged to 12 psig
- Maximum working pressure is 125 psig
- Available with optional 175 or 250 psig for high pressure applications
- Maximum operating temperature is 240°F

Model Number	Tank Volume Gallons	Max. Accept. Volume Gallons	A Height Inches	B Diameter Inches	System Coupling Inches	Shipping Weight lbs.
200-L	53	53	38 3/8	24	1	192
300-L	80	80	52 3/8	24	1	238
400-L	106	106	66 1/4	24	1	283
500-L	132	132	80 1/4	24	1	328
600-L	158	158	65	30	1 1/2	510
800-L	211	211	83	30	1 1/2	640
1000-L	264	264	74	36	1 1/2	760
1200-L	317	317	88 1/4	36	1 1/2	864
1400-L	370	370	100 3/8	36	1 1/2	968
1600-L	422	422	71	48	1 1/2	1,580
2000-L	528	528	85	48	1 1/2	1,810



Sizing Commercial Models

Precise Sizing of SX, AX and L Series EXTROLS

Things you must know:

- Total System Volume (1) _____ gallons
- Minimum System Temperature (2) _____ °F
- Maximum System Temperature (3) _____ °F
- Minimum Operating Pressure at Extrol Tank (4) _____ psig
- Maximum Operating Pressure at Extrol Tank (5) _____ psig

Selection of EXTROL Model:

- Find and enter "Net Expansion Factor" (6) _____ (see table 1)
(See multiplier factors for Glycol Systems)
- Amount of Expanded Water = line (1) x line (6) .. (7) _____ gallon
(See multiplier factors for Glycol Systems)
- Find and enter "Acceptance Factor" (8) _____ (see table 2)
- Minimum Total Extrol Volume = line (7) ÷ line (8) . (9) _____ gallons
- Using Specifications on pages 6 and 7, select an EXTROL that is at least equal to line (9) for "Total Volume" and line (7) for Max. Expanded Water Acceptance Gallons

Table 1. Net Expansion of Water

Max.Sys. Temp. °F	Minimum System Temperature F						
	40°F	50°F	60°F	70°F	80°F	90°F	100°F
60°F	.0005	.0049	—	—	—	—	—
70°F	.00149	.00143	.00094	—	—	—	—
80°F	.00260	.00254	.00204	.00111	—	—	—
90°F	.00405	.00399	.00350	.00256	.00145	—	—
100°F	.00575	.00569	.00520	.00426	.00315	.00170	—
110°F	.00771	.00765	.00716	.00622	.00511	.00366	.00196
120°F	.0100	.0099	.0095	.0086	.0074	.0060	.0043
130°F	.0124	.0123	.0118	.0109	.0098	.0083	.0066
140°F	.0150	.0149	.0145	.0135	.0124	.0110	.0093
150°F	.0179	.0178	.0173	.0164	.0153	.0133	.0121
160°F	.0209	.0208	.0204	.0194	.0181	.0165	.0148
170°F	.0242	.0241	.0236	.0227	.0216	.0201	.0184
180°F	.0276	.0275	.0271	.0261	.0250	.0236	.0219
190°F	.0313	.0312	.0307	.0298	.0287	.0272	.0255
200°F	.0351	.0350	.0346	.0336	.0325	.0311	.0294
210°F	.0391	.0390	.0386	.0376	.0365	.0351	.0334
220°F	.0434	.0433	.0428	.0419	.0408	.0393	.0376
230°F	.0476	.0475	.0471	.0461	.0450	.0436	.0419
240°F	.0522	.0521	.0517	.0507	.0496	.0482	.0465

Note: For 50/50 Ethylene Glycol multiply Expansion Factor X 2
For 50/50 Propylene Glycol multiply Expansion Factor X 3

Table 2. Acceptance Factors*

Max. Oper. Pressure at Tank (psig)	Minimum Operating Pressure at Tank (psig)										
	5	10	12	15	20	30	40	50	60	70	80
27	0.527	0.408	0.360	0.288	0.168	—	—	—	—	—	—
30	0.560	0.447	0.403	0.336	0.224	—	—	—	—	—	—
35	0.604	0.503	0.463	0.403	0.302	0.101	—	—	—	—	—
40	0.640	0.548	0.512	0.457	0.366	0.183	—	—	—	—	—
45	0.670	0.586	0.553	0.503	0.419	0.251	0.084	—	—	—	—
50	0.696	0.618	0.587	0.541	0.464	0.309	0.155	—	—	—	—
55	0.717	0.646	0.617	0.574	0.502	0.359	0.215	0.072	—	—	—
60	0.736	0.669	0.643	0.602	0.536	0.402	0.268	0.134	—	—	—
65	0.753	0.690	0.665	0.627	0.565	0.439	0.314	0.188	0.062	—	—
70	0.767	0.708	0.685	0.649	0.590	0.472	0.354	0.236	0.118	—	—
75	0.780	0.725	0.702	0.669	0.613	0.502	0.390	0.279	0.167	0.056	—
80	0.792	0.739	0.718	0.686	0.634	0.528	0.422	0.317	0.211	0.106	—
90	0.812	0.764	0.745	0.716	0.669	0.573	0.478	0.382	0.287	0.191	0.096
100	0.828	0.785	0.767	0.741	0.698	0.610	0.523	0.436	0.347	0.261	0.174
110	0.842	0.802	0.786	0.762	0.723	0.642	0.561	0.481	0.401	0.321	0.241

* Acceptance Factors based on EXTROL being charged while empty of liquid to minimum operating pressure.



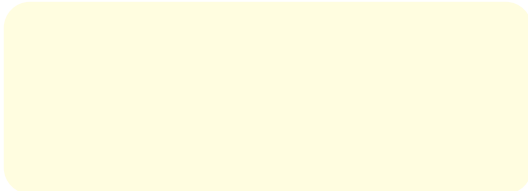
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AMTROL Distributor



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